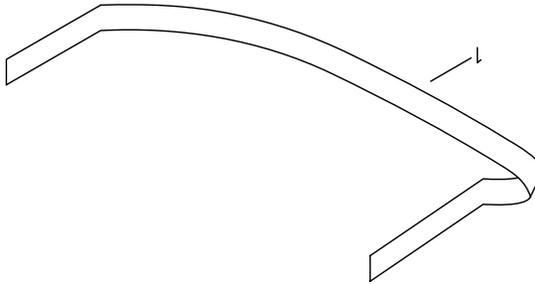
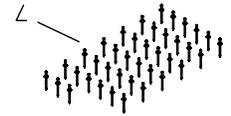
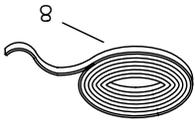
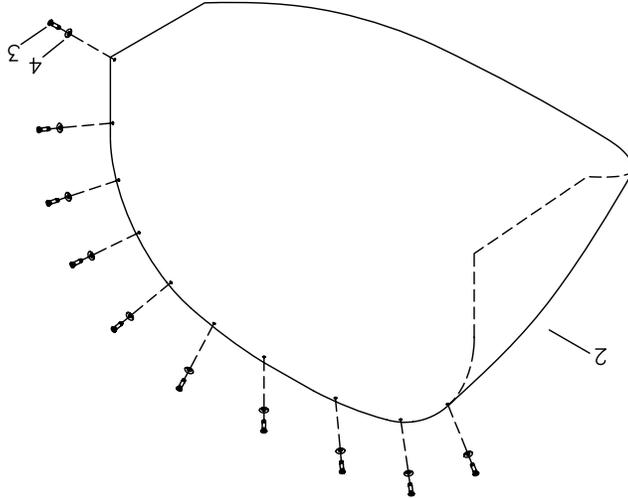
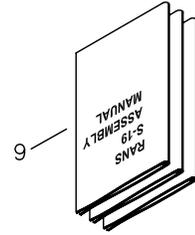
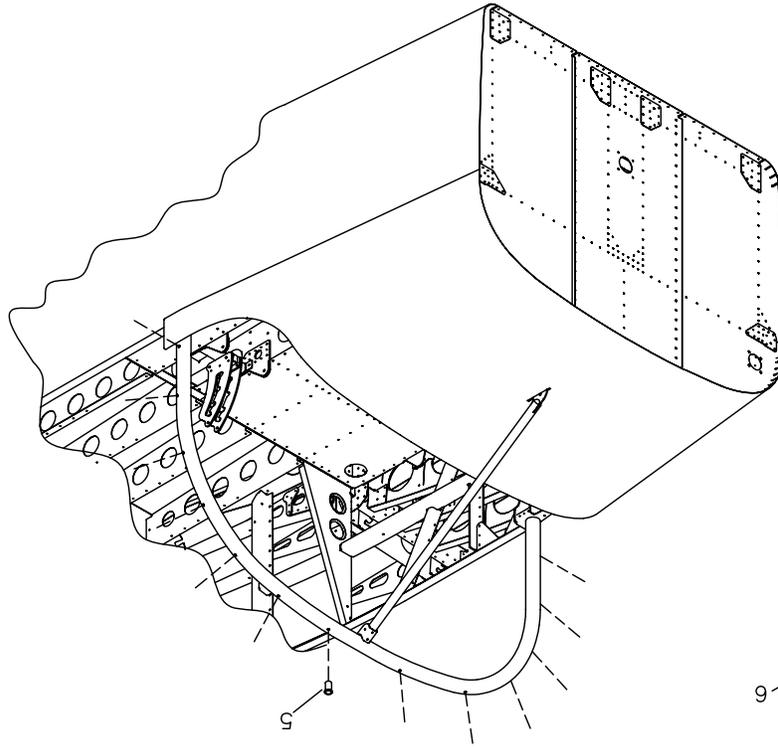


## **10 – WINDSHIELD and CANOPY**

WINDSHIELD INSTALLATION .....	10-01 - 10-02
CANOPY ASSEMBLY & INSTALLATION.....	10A-01 - 10A-02
OPTIONAL KEY LOCK INSTALLATION .....	10B-01 - 10B-02

# RANS S-19 VENTURA WINDSHIELD INSTALLATION

MD5100



<b>#</b>	<b>DESCRIPTION</b>	<b>PART NUMBER</b>	<b>QUANTITY</b>
1.	Windshield Hold Down Strip - pre-fabricated **	KPWS0046	0
1.	Windshield Hold Down Strip *	-----	0
2.	Windshield	KPWS0036	1
3.	3/16" Countersunk Machine Screw	MS24694-S50	14
4.	3/16" Countersunk Washer	NAS1169-10L	14
5.	3/16" Rivet Nut	MS27130-A25K	14
6.	S-19 Assembly Manual on CD - Canopy	S-19 Assembly Manual	1
7.	1/8" Aluminum Rivet - Avex	1691-0410	39
8.	1/2" Black Foam Tape	KSAC0021	6.5 ft.

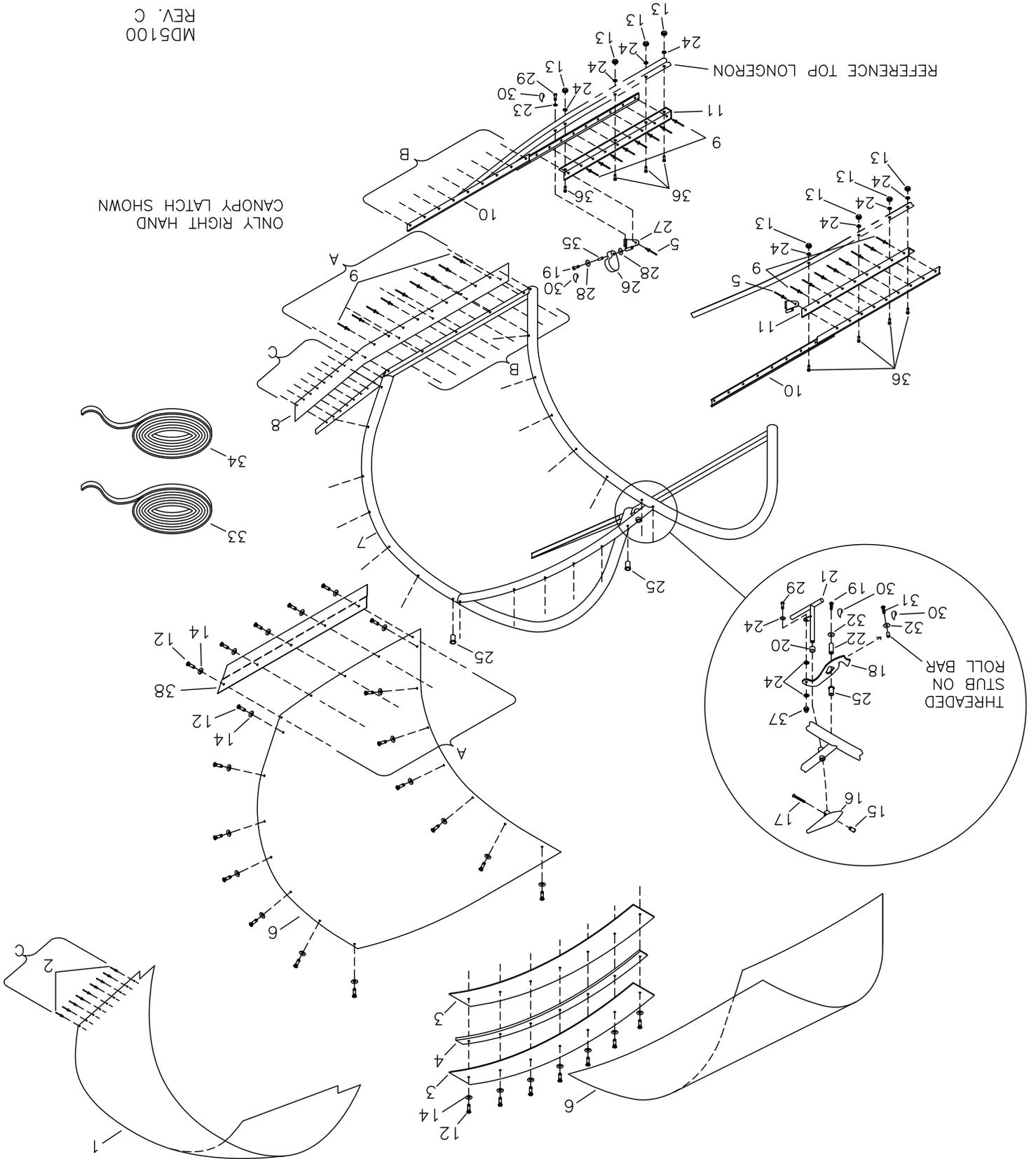
\* Builder fabricates

\*\* Pre-fabricated part available as an option from RANS Parts Dept

# RRMS S-19 VENTRA CANOPY ASSEMBLY AND INSTALLATION

MD5100  
REV. C

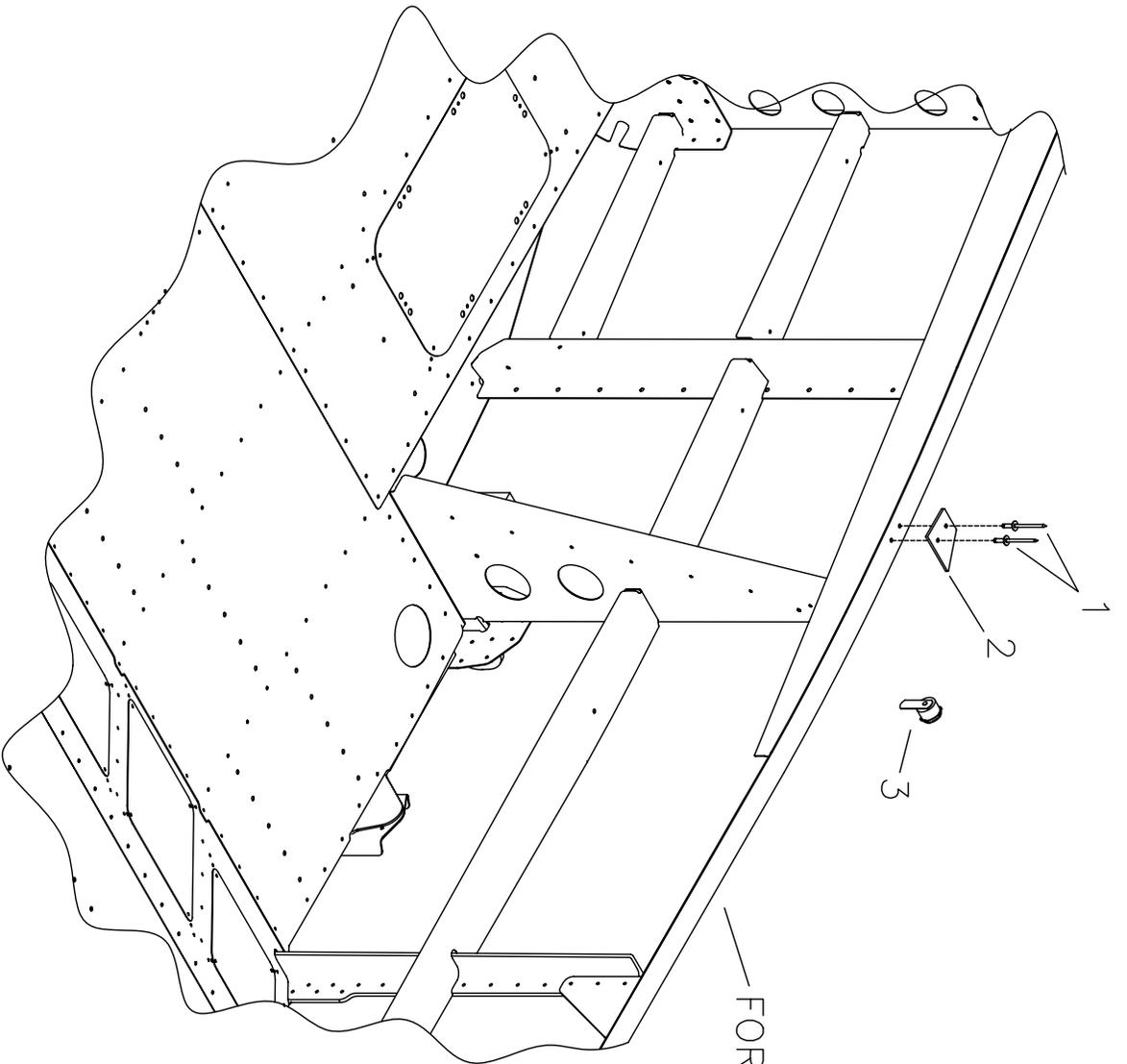
ONLY RIGHT HAND  
CANOPY LATCH SHOWN



<b>#</b>	<b>DESCRIPTION</b>	<b>PART NUMBER</b>	<b>QUANTITY</b>
1.	Canopy Skirt	KPFU0617	1
2.	1/8" Aluminum Rivet - Avex	1691-0410	18
3.	Capture Strip	KPWS0038	2
4.	Spacer Strip	KPWS0039	1
5.	3/16" Stainless Steel Rivet - Cherry Q	CCPQ-64	2
6.	Canopy - RH	KPWS0037-R	1
6.	Canopy - LH	KPWS0037-L	1
7.	Canopy Frame	KAFU0049	1
8.	Lower Canopy Trim Strip	KPWS0042	2
9.	3/16" Aluminum Rivet - Cherry Q	AAPQ-62	36
10.	Canopy Slide	KPWS0041	2
11.	Canopy Attach Angle	KPWS0040	2
12.	3/16" Countersunk Machine Screw	MS24694-S50	45
13.	3/16" Tensile Nut	AN365-1032A	8
14.	3/16" Countersunk Washer	NAS1169-10L	45
15.	Brass Flange Nut	KSHW0025	1
16.	Door Handle	KPDR0026	1
17.	Button Head Screw	KSHW0024	1
18.	Canopy Latch	KPDR0123	1
19.	10-32 X 1-1/4" Truss Head Machine Screw	KSHW0095	1
20.	Spacer Bushing	KPAC0268	1
21.	Canopy Latch Handle	KPDR0124	1
22.	Nylon Bushing, 3/8" x .125" x 5/8" **	KAAC0044-17	1
23.	3/16" Thick Washer	AN960-10	2
24.	3/16" Thin Washer	AN960-10L	11
25.	3/16" Rivet Nut	MS27130-A25K	46
26.	Canopy Lock Plate	KPFU0620	2
27.	Canopy Latch - LH	KPFU0621-L	1
27.	Canopy Latch - RH	KPFU0621-R	1
28.	3/16" Plastic Washer	PW-3	4
29.	3/16" Bolt	AN3-4A	3
30.	Loctite *	-----	0
31.	Pan Head Phillips Bolt	KSHW0071	1
32.	#10 Stainless Steel Washer	BSHW0022	2
33.	Foam Seal - "D-Cell" - Single	KSAC0013	6.5 ft.
34.	1/2" Black Foam Tape	KSAC0021	36 ft.
35.	1/4" x .028 x 5/16" Bushing **	KAAC0044-2	0
36.	3/16" Bolt	AN3-5A	8
37.	3/16" Shear Acorn Nut	22NKM02	1
38.	Outer Canopy Trim Strip	KPWS0049	2

\* Builder Supplied

\*\* Builder fabricates from raw stock



**REFINIS S-19 VENTERRA**  
**OPTIONAL KEY LOCK INSTALLATION**

MD5510

<b>#</b>	<b>DESCRIPTION</b>	<b>PART NUMBER</b>	<b>QUANTITY</b>
1.	1/8" Aluminum Rivet - Cherry Q	AAPQ-43	2
2.	Canopy Key Latch	KPFU0662	1
3.	Lock *	-----	0

\* Provided with Ignition Switch or may be purchased seperately